## A METHOD FOR SIMULATING ELECTRICALLY MOVING

## TEMPERATURE FIELDS

A simplified method, by comparison with that of [1], is given for simulating moving temperature fields using ohmic resistance electric network simulators.

The general form of the Kirchhoff-Fourier equation for nonstationary thermal conductivity in a moving medium is

div 
$$(\lambda \operatorname{grad} T) - c\gamma \left( \frac{\partial T}{\partial t} + v_x \frac{\partial T}{\partial x} + v_y \frac{\partial T}{\partial y} + v_z \frac{\partial T}{\partial z} \right) + w = 0,$$
 (1)

where  $v_X$ ,  $v_V$ ,  $v_Z$  are velocity components of the motion of the medium at a given point.

The equation of the temperature field, referred to coordinates moving with velocity  $v_0$  in the direction of the x-axis when  $\lambda$ , c,  $\gamma$ ,  $v_0 = -v_x$  are constants, is a particular case of (1) but is of sufficiently wide application in studying heat-transfer processes in welding and melting, continuous sequence heat treatment, mechanical material treatment, etc. With the above assumptions, Eq. (1) can be written

$$\frac{\partial^2 T}{\partial x^2} + \frac{\partial^2 T}{\partial y^2} + \frac{\partial^2 T}{\partial z^2} - \frac{1}{a} \frac{\partial T}{\partial t} + \frac{v_0}{a} \frac{\partial T}{\partial x} + \frac{w}{\lambda} = 0.$$
(2)

The initial and boundary conditions of the I-IV kind can be written in the same way as for a fixed coordinate system.

In [1] a method was given for simulating the solution of (2) electrically on ohmic resistance networks (R-networks), when the following substitution was used to deduce the parameters of the R-network:

$$T = u\varphi, \tag{3}$$

where

 $\varphi = \exp\left(-\frac{v_0 x}{2a}\right). \tag{4}$ 

$$\frac{\partial^2 u}{\partial x^2} + \frac{\partial^2 u}{\partial y^2} + \frac{\partial^2 u}{\partial z^2} - \frac{v^2}{4a^2}u - \frac{1}{a}\frac{\partial u}{\partial t} + \frac{w}{\lambda\varphi} = 0.$$
(5)

If we put

$$T = U\Phi, \tag{6}$$

where

 $\Phi = \exp\left(-\frac{v_0 x}{2a} - \frac{v_0^2 t}{4a}\right),\tag{7}$ 

from (2) we can obtain the simpler equation

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Fig. 1. Diagram of an elementary volume (a) and the nodes of an R-network for simulating the solution of (2) electrically.

$$\frac{\partial^2 U}{\partial x^2} + \frac{\partial^2 U}{\partial y^2} + \frac{\partial^2 U}{\partial z^2} - \frac{1}{a} \frac{\partial U}{\partial t} + \frac{w}{\lambda \Phi} = 0, \qquad (8)$$

i.e., there is no additional heat sink  $((v_0^2/4a^2)u)$ , which simplifies the construction and use of an electrical model. The boundary conditions of the I-IV kind correspondingly take the form

$$U_{\mathrm{s.n}} = U_{\mathrm{me},\mathrm{n}},\tag{9}$$

$$\frac{\partial U_{\rm s}}{\partial n}\Phi_{\rm s} + \frac{\partial \Phi_{\rm s}}{\partial n}U_{\rm s} + \frac{q}{\lambda} = 0, \tag{10}$$

$$\frac{\partial U_{\mathbf{s}}}{\partial n}\Phi_{\mathbf{s}} + \frac{\partial \Phi_{\mathbf{s}}}{\partial n}U_{\mathbf{s}} + \frac{\alpha}{\lambda}(U_{\mathrm{me}}\Phi_{\mathrm{me}} - U_{\mathbf{s}}\Phi_{\mathbf{s}}) = 0, \qquad (11)$$

$$\lambda \left( \frac{\partial U_{s}}{\partial n} \Phi_{s} + \frac{\partial \Phi_{s}}{\partial n} U_{s} \right) + \lambda_{s} \left( \frac{\partial U_{me}}{\partial n} \Phi_{s} + \frac{\partial \Phi_{s}}{\partial n} U_{s} \right) = 0,$$
(12)

where the subscripts s and me refer to the surface and the medium. The remaining notation is in common use.

If we write (8)-(12) in finite difference form, as in [2], and compare with the expressions of Kirchhoff's law for the currents at the nodes of R-networks, we obtain an expression for calculating the parameters of the R-network which solves the system (8)-(12).

From the values of U which have been found, we can use (6) and (7) to determine T.

The determination of T can be simplified if the network parameters are computed so that we can obtain the values of T directly from the R-network.

We write Eq. (8) in finite difference form and for U we substitute its value from (6) (at the same time we multiply all the terms of the finite difference equations by  $\prod_{i=1}^{3} \sum_{k=1}^{2} h_{ik}$  and cancel common factors)

$$\frac{2\left(T_{1,n}\frac{\Phi_{0,n}}{\Phi_{1,n}}-T_{0,n}\right)\prod_{i=2,3}\sum_{k=1}^{2}h_{ik}}{h_{11}\Phi_{0,n}} + \frac{2\left(T_{2,n}\frac{\Phi_{0,n}}{\Phi_{2,n}}-T_{0,n}\right)\prod_{i=2,3}\sum_{k=1}^{2}h_{ik}}{h_{12}\Phi_{0,n}}}{+\frac{2\left(T_{3,n}-T_{0,n}\right)\prod_{i=1,3}\sum_{k=1}^{2}h_{ik}}{h_{21}\Phi_{0,n}}} + \frac{2\left(T_{4,n}-T_{0,n}\right)\prod_{i=1,3}\sum_{k=1}^{2}h_{ik}}{h_{22}\Phi_{0,n}}}{+\frac{2\left(T_{5,n}-T_{0,n}\right)\prod_{i=1,2}\sum_{k=1}^{2}h_{ik}}{h_{31}\Phi_{0,n}}} + \frac{2\left(T_{6,n}-T_{0,n}\right)\prod_{i=1,2}\sum_{k=1}^{2}h_{ik}}{h_{32}\Phi_{0,n}}}{+\frac{\left(T_{0,n-1}\frac{\Phi_{0,n}}{\Phi_{0,n-1}}-T_{0,n}\right)\prod_{i=1}^{3}\sum_{k=1}^{2}h_{ik}}{a\delta t\Phi_{0,n}}} + \frac{w\prod_{i=1}^{3}\sum_{k=1}^{2}h_{ik}}{\lambda\Phi_{0,n}}}{= 0,$$
(13)

where the  $h_{ik}$  are space intervals on both sides of the node 0 (see Fig.1); the axis x - i = 1; the axis y - i = 2; the axis z - i = 3. The time is  $t = n\delta t$ . In general the time interval  $\delta t$  may change during the solution.

The corresponding finite difference expressions for the boundary conditions of the II and III kind are:

$$\frac{T_{\mathbf{s}} - T_m \frac{\Phi_{\mathbf{s},n}}{\Phi_{m,n}}}{h_m} + \frac{\partial \Phi_{\mathbf{s}}}{\partial n_m} \frac{T_{\mathbf{s}}}{\Phi_{\mathbf{s},n}} + \frac{q}{\lambda} = 0,$$
(14)

$$\frac{T_{s} - T_{m} \frac{\Phi_{s,n}}{\Phi_{m,n}}}{h_{m}} + \frac{\partial \Phi_{s}}{\partial n_{m}} \frac{T_{s}}{\Phi_{s,n}} + \frac{\alpha}{\lambda} (T_{m} - T_{s}) = 0, \qquad (15)$$

where  $h_m$  is the space interval along the normal to the surface ( $h_m$  is equal to that  $h_{ik}$  which approaches the node on the surface from the side of the body).

If there is to be similarity between (13)-(15) and the expressions for Kirchhoff's law for the currents flowing into the corresponding nodes of the R-network, it is necessary that the parameters of the R-network should be as follows:

$$R_{11} = \frac{h_{11} \Phi_{0,n}}{2 \prod_{i=2,3} \sum_{k=1}^{2} h_{ik}} R_{N}, R_{32} = \frac{h_{32} \Phi_{0,n}}{2 \prod_{i=1,2} \sum_{k=1}^{2} h_{ik}} R_{N},$$

$$R_{t} = \frac{a \delta t \Phi_{0,n}}{\prod_{i=1}^{3} \sum_{k=1}^{2} h_{ik}} R_{N}, R_{w} = \frac{(V_{M} - V_{0,n}) K \lambda \Phi_{0,n}}{w \prod_{i=1}^{3} \sum_{k=1}^{2} h_{ik}} R_{N},$$

$$R_{q}' = \frac{(V_{M} - V_{0,n}) K \lambda R_{ik}}{h_{ik} q}, R_{q}'' = \frac{\Phi_{s} R_{ik}}{\frac{\partial \Phi_{s}}{\partial n_{m}} h_{ik}};$$

$$R_{\alpha}' = \frac{\lambda R_{ik}}{\alpha h_{ik}}, R_{\alpha}'' = \frac{\Phi_{s} R_{ik}}{\frac{\partial \Phi_{s}}{\partial n_{m}} h_{ik}},$$
(16)

where the resistances  $R_{11}, \ldots, R_{32}$  correspond to the space intervals  $h_{11}, \ldots, h_{32}$  (see Fig.1) and simulate the thermal heat conduction resistance;  $R_t$  is the resistance through which passes the current simulating

heat absorption or emission by the due to the heat capacity of an elementary volume  $\prod_{i=1}^{3} \sum_{k=1}^{2} h_{ik}$  in a time interval  $\delta t$ . One end of the resistance  $R_t$  is attached to the node, the other to a voltage divider from which the voltage  $V_{0,n-1}$  is taken.

At the second end of the resistance  $R_w$ , voltage  $V_M$  is applied to  $R_q^t$ . If  $V_M \gg V_{0,n}$ , when w, q are heat sources, or  $V_M \ll V_{0,n}$ , when w, q are heat sinks, instead of  $(V_M - V_{0,n})$  in the expressions for  $R_w$ ,  $R_q$  we may put  $V_M$ . K is the scale of the transition from temperature to voltage:

$$K = \frac{T_{\max} - T_{\min}}{V_{\max} - V_{\min}}.$$

For given boundary conditions of the I kind, voltages are applied to the nodes corresponding to  $T_s$ . At the free end of the resistance  $R'_{\alpha}$  a voltage is applied corresponding to the temperature  $T_{me}$  of the medium. At the free ends of the resistances  $R'_{\alpha}$  and  $R''_{\alpha}$  the minimal voltage  $V_M = 0$  is applied. If  $T_{me} = 0$  then

$$R_{\alpha} = \left[\frac{1}{R'_{\alpha}} + \frac{1}{R'_{\alpha}}\right] = R_{ik} \left[h_m \left(\frac{\alpha}{\lambda} + \frac{1}{\Phi_s} \frac{\partial \Phi_s}{\partial n_m}\right)\right]^{-1}.$$

For given boundary conditions of the IV kind, the networks simulating the bodies in contact are joined to each other.

If  $\partial \Phi_s / \partial n_m = 0$ , which occurs if the normal to the surface lies in the plane perpendicular to the x-axis, the boundary conditions of the II and III kind are simulated using only the resistances  $R_{\alpha}^{i}$  and  $R_{\alpha}^{i}$ .

The accuracy of the solution depends on the ratios  $\Phi_0/\Phi_1$  and  $\Phi_0/\Phi_2$ ; the closer they are to unity, the higher is the accuracy. The ratios  $\Phi_0/\Phi_1$  and  $\Phi_0/\Phi_2 \rightarrow 1$  for  $h_{1k} = \text{const}$  and  $x \rightarrow \infty$  or  $h_{1k} \rightarrow 0$  and x = const, i.e., for network nodes with small values of x we have to choose appropriately small values of  $h_{1k}$  and for nodes with large values of x, the intervals  $h_1$  and  $h_2$  can be increased.

A similar discussion holds for  $\Phi_{0,n-1}/\Phi_{0,n}$ .

In solving problems with moving concentrated heat sources the origin is linked to the position of the sources.

The quasistationary situation, when  $\partial T/\partial t = 0$  was discussed in [1].

In a similar manner the parameters of the R-network can be deduced for the original set of equations in nondimensional form.

If it cannot be assumed that  $\lambda$ , c,  $\gamma$ , v are constant, the solution of Eq. (1) in the most general formulation can be obtained by complicating the technique of solving on an R-network or by a combined model using the general method of [2], or on a special quasianalog model developed in [3, 4].

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